

Garant
High-precision countersink 90°, uncoated, External Ø Dc: 6mm

Order data

Order number	150150 6
GTIN	4045197085436
Item class	11M

Description
Version:

All countersinks have 3 cutting edges, radially relieved.

Flutes are ground from solid.

High-precision countersink, produced with tight manufacturing tolerances similar to DIN 335-C.

Application:

High precision countersinks for chatter-free countersinking.

Through-coolant: no

Number of cutting edges Z: 3

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smallest countersink Ø for holes from: 1.5 mm

Overall length L: 45 mm

Shank Ø D_s: 5 mm

for countersunk screws ISO 2009, 2010, 7046, 7047: M3

Feed f in steel < 500 N/mm²: 0.09 mm/rev.

Technical description

for countersunk screws ISO 2009, 2010, 7046, 7047	M3
Feed f in steel < 500 N/mm ²	0.09 mm/rev.
External Ø	6 mm
smallest countersink Ø for holes from	1.5 mm
Shank tolerance	h9
Shank Ø D _s	5 mm

Overall length L	45 mm
Number of cutting edges Z	3
Coating	uncoated
Countersink tip angle	90 °
Tool material	HSS
Standard	DIN 335 C
Shank	Plain shank with h9
Through-coolant	no
Colour ring	without
Type of product	Stepped drill and countersink

User data

	Suitability	V _c	ISO code
Alu plastics	suitable	70 m/min	N
Aluminium (short chipping)	suitable	33 m/min	N
Steel < 500 N/mm ²	suitable	28 m/min	P
Steel < 750 N/mm ²	suitable	27 m/min	P
Steel < 900 N/mm ²	suitable only under restricted conditions	27 m/min	P
wet maximum	suitable		
dry	suitable only under restricted conditions		